

## Error Codes and Checkpoints

	01 00003 01		
Display*	Description	Diagnosis Point (Trouble Point)	Remarks
(F) 10	Combustion abnormality (Only memorized in error code history)	Check air supply vent for blockage or obstruction. Check exhaust vent for blockage or obstruction. Have a professional check the gas supply pressure. Check if the condensate drain line is clogged or frozen. Check that the condensate drain pipe slopes down.	
		Check the DIP switch settings on the circuit board.	
(F) 11	Ignition failure (Initial flame fault detection)	Check the gas supply plpIng and pressure. Check for IgnIter spark (12). Check Gas Valve (13). Check Flame Rod (10). Check ground, paying special attention to the ground connection to the Circuit Board.	
(F) 12	Flame Rod does not detect flame (Flame fault detection)	Check for accidental extinction of the flame. Check for abnormal combustion. Check Gas Valve (13). Check Flame Rod (10). Check ground, especially on Circuit Board. Check for any exhaust gas leaking in the appliance or leaking from the vent pipe.	
(F) 13	External CO alarm triggered	Check for abnormal combustion. Check all vent components are secure and fully connected. Check for any exhaust leaking from vent pipes. Check If CO alarm wire cut off.	
(F) 15	Abnormally high Input temperature	Measure the resistance through the Thermistor -Primary Heat Exchanger Inlet ( 6 ). Check gas type.	
(F) 16	Abnormally high output temperature	Measure the resistance through the Thermistor-Hot Water ( 5 ). Check for the offset pressure of the gas valve. Check gas type.	
(F) 20	High Limit Switch -Primary Heat Exchanger triggered	Check If High Limit Switch-Primary Heat Exchanger Is triggered (14). Check for Improper connection of High Limit Switch-Primary Heat Exchanger. Check if the Scale Build-up in the Heat Exchanger. (This error code may be caused by Scale Build-up in the Heat Exchanger)	To reset this error code, the power needs to be disconnected and then reconnected.
(F) 30	Thermistor-Air abnormality	Measure the resistance through the Thermistor-Air (15). Check for an open or short dircuit. Check for improper connection of Thermistor-Air.	
(F) 31	Thermistor-Cold Water abnormality	Measure the resistance through the Thermistor-Cold Water ( 4 ). Check for an open or short circuit. Check for improper connection of Thermistor-Cold Water.	
(F) 32	Thermistor-Hot Water abnormality	Measure the resistance through the Thermistor-Hot Water (5). Check for an open or short circuit. Check for Improper connection of Thermistor-Hot Water.	
(F) 33	Thermistor-Primary Heat Exchanger Outlet abnormality	Measure the resistance through the Thermistor-Heat Exchanger Outlet (7). Check for an open or short circuit. Check for improper connection of Thermistor-Heat Exchanger Outlet.	
(F) 35	Thermistor-Exhaust abnormality	Measure the resistance through the Thermistor-Exhaust ( 8 ). Check for an open or short drcult. Check for Improper connection of Thermistor-Exhaust.	
(F) 36	Thermistor-Primary Heat Exchanger Inlet abnormality	Measure the resistance through the Thermistor-Heat Exchanger Inlet ( 6 ) Check for an open or short circuit. Check for improper connection of Thermistor-Heat Exchanger Inlet.	
(F) 61	Fan Motor abnormallty	Check that the fan is rotating and check the pulse frequency from the fan rotational frequency sensor (11). Check for Improper connection of the fan. Check voltage from Circuit Board.	
(F) 65	Water Servo-Main abnormality	Check that the Water Servo-Main is functioning (1). Check for improper connection of the valve.	To reset this error code, the power needs to be disconnected and then reconnected.
(F) 66	Water Servo-Bypass abnormality	Check that the Water Servo-Bypass is functioning ( 2 ). Check for Improper connection of the valve.	To reset this error code, the power needs to be disconnected and then reconnected.
(F) 70	Circuit Board abnormality	Circuit Board failure.	To reset this error code, the power needs to be
(F) 71	Gas Valve drive circuit abnormality	Check for damage to the Gas Valve drive circuit on the Circuit Board.	disconnected and then reconnected. To reset this error code, the power needs to be disconnected and then reconnected. If the display continues, contact nearest agent.
(F) 72	Flame Rod circuit abnormality (Detection of flame when no	Measure the current from the Flame Rod when there is no flame (9).	
(F) 73	flame Is present) Circuit Board setting abnormality (Improper Maintenance Writers Settings, DIP Switch Settings, etc.)	Check for a ground fault. Check for proper setting of maintenance writers on Circuit Board. Check the Circuit Board (microcomputer) for damage. Check the dip switch settings. e.g.) Exhaust type, vent length, etc.	This error is displayed when switching the dip switch with the power on. To reset this error code, the power needs to be disconnected and then reconnected.
F76	Multi-system communication error	Check for proper connection of Quick Connect Cord.	
760	Remote Controller transmission	Check connection from Remote Controller to Circuit Board.	
(F) 90	abnormality Combustion abnormality (Unit shuts off)	Check Remote Controller and Circuit Board for damage. Check air supply vent for blockage or obstruction. Check exhaust vent for blockage or obstruction. Have a professional check the gas supply pressure. Check if the condensate drain line is clogged or frozen. Check that the condensate arin pipe slopes down. Check the dip switch settings on the circuit board.	To reset this error code, the power needs to be disconnected and then reconnected. If the display continues, contact nearest agent.
(F) 94	Exhaust temperature is too high	Check for abnormal combustion (8).	To reset this error code, the power needs to be
(F) C1# # = 1-9	Service Reminder (Warning Indication)	This unit is equipped with a service reminder. Excessive scale build-up may cause premature failure of the heat exc Excessive dust or lint build-up in the fan and air intake may affect effi Reach out to our customer care for additional information about reco Contact details are available on the rating plate of the appliance.	ciency and combustion performance

## ■ Circuit Board Checkpoints

Ref. Part No. Part		Circuit board Check points (Check the wiring diagram behind the front cover)		iagram		Normal value	Remarks		
		CN & Pin	No.	Wire Color	CN & Pin	No.			
			12	W - O		7	DC 1 - 16 V		
			12	W - G		8	DC 1 - 16 V		
1	Water Servo-Main	CN59	12	W - V	CN59	9	DC 1 - 16 V		
			12	W <b>-</b> BK		10	DC 1 - 16 V		
			11	Y - BL		28	DC 1V or less	When valve is fully open	
			1	W - O	CN59	3	DC 1 - 16 V		
			1	W - G		4	DC 1 - 16 V		
2	Water Servo-Bypass	CN59	1	W - V		5	DC 1 - 16 V		
			1	W - BK		6	DC 1 - 16 V		
			2	Y - BL		28	DC 1V or less	When valve is fully open	
0		0150	30	R - BL	0150	28	DC 14 - 16 V		
3	Water Flow Sensor	CN59	CN59 29 Y - BL CN59		28	DC 0.5 - 15 V			
4	Thermistor-Cold Water	CN63	7	W - W	CN63	2	Note 1)	Note 1)	
5	Thermistor-Hot Water	CN63	1	W - W	CN63	2	Note 1)	Note 1)	
6	Thermistor-Primary Heat Exchanger Inlet	CN63	5	W - W	CN63	2	Note 1)	Note 1)	
7	Thermistor-Primary Heat Exchanger Outlet	CN63	8	W - W	CN63	2	Note 1)	Note 1)	
8	Thermistor-Exhaust	CN63	3	W - W	CN63	2	Note 2)	Note 2)	
			3	BL - Heat exchanger		GND	10 kHz - 100 kHz		
9	Flame Rod	CN78	3	BL - Electrode	-	Flame Rod	DC 0.45µA or less	When no flame is detected	
			3	BL - Heat exchanger		GND	10 kHz - 100 kHz		
10	Flame Rod	CN78	3	BL - Electrode	-	Flame Rod	DC 1µA or more	At flame detection	
			6	W - BL		4	DC 140 - 187 V		
			3	R - BL		4	DC 13 - 16 V		
11	Fan Motor	CN27	1	O - BL	CN27	4	DC 1.69 - 8.25 V	When fan is rotating	
			2			4	208 Hz - 1300 Hz	12 pulse/revolution	
12	Igniter	CN42	6	W - BK	CN1	2	AC 108 - 132 V	When igniter is sparking	
							DC 90 - 120 V	When valve is open	
13	Gas Valve	CN10	1	R - BL	CN10	2	1.22 kΩ - 1.50 kΩ	Coil resistance Note 4	
14	High Limit Switch -Primary Heat Exchanger	CN42	1	BK - W	CN1	1	1Ω or less	Contact resistance Note 4	
15	Thermistor - Air	CN63	6	BK - W	CN63	2	Note 3)	Note 3)	
-	Power Supply (Power Circuit Board)	CN92	3	W - BL	CN92	4	AC 108 - 132 V		
-	Power Supply (Power Circuit Board)	CN92	1	W <b>-</b> ВК	CN92	2	AC 108 - 132 V		
-	Remote Controller	CN89	1	BL - BL	CN89	3	DC 14 - 16 V		

Note 1) • Cold Water / Hot water / Primary Heat Exchanger Inlet / Primary Heat Exchanger Outlet Thermistor Temperature Characteristics

Temperature (° F)	32	50	68	86	104	122	140	158	176
Temperature (° C)	0	10	20	30	40	50	60	70	80
Resistance (k Ω)	23.7	15.5	10.3	7.0	4.9	3.5	2.5	1.9	1.4
Voltage (V)	4.5	4.3	4.0	3.6	3.2	2.8	2.4	2.0	1.7

#### Note 2) •Thermistor - Exhaust Temperature Characteristics

Temperature (° F)	-4	14	32	50	68	86
Temperature (° C)	-20	-10	0	10	20	30
Resistance (k Ω)	487	276	162	98.3	61.4	39.5
Voltage (V)	4.6	4.3	3.9	3.4	2.8	2.3

Note 4) When measuring the resistance, disconnect the connector from circuit board and check the connector side.

Note 3) •Thermistor - Air Temperature Characteristics

Temperature (° F)	-4	14	32	50	68	86
Temperature (° C)	-20	-10	0	10	20	30
Resistance (k Ω)	101.7	57.7	33.8	20.4	12.6	8.0
Voltage (V)	4.4	4.0	3.5	2.9	2.3	1.7

Refer to appliance's installation manual or reach out to our customer care, if more information is needed.

Contact details are available on the rating plate of the appliance.

\*In a Quick Connect Multi-System, "F##"(except F76) indicates an error code from the secondary unit (unit without a remote controller).

### FDAK280

# Displaying Maintenance Monitors

#### <Display Procedure>

1. Press and hold both the Up [▲] and Down [▼] Buttons simultaneously for more than 2 seconds. This can be done regardless of whether the power has been turned on or the unit is operating.

#### <Indications>

- 1. The maintenance monitor data No. will appear on the display for two seconds, and then the data will appear. 2. In order to switch to other maintenance monitor data, press either the up or down button once. The data No. will then reappear, then different data No. can be selected using the Up [▲] and Down [▼] Buttons. When the maintenance monitor data No. is changed, the data No. will be displayed for two seconds, after
- which the data will appear. 3. With the Remote Controller in maintenance mode, the hot water set temperature and Settings cannot be adjusted.

#### <Returning to Normal Mode>

1. To return to normal mode, press and hold both the Up [▲] and Down [▼] Button simultaneously more than two seconds, or leave it alone for more than 10 minutes.

#### •Remote Controller



## When setting the maximum temperature to 125-140°F (55-60°C)

- 1. Turn the unit off by pressing the Power ON/OFF Button on the Remote Controller
- 2. Press and hold the Setting Button until a sound is heard (2 sec.) and 120 °F (50 °C) appears on the display.
- 3. Set the upper limit of the hot-water supply temperature to 125°F, 130 °F, 135 °F or 140 °F (55 °C or 60 °C) using the Up [▲] and Down [▼] Buttons.
- 4. To put the unit back into operation, press the power ON/OFF Button on the Remote Controller. To keep the unit off, let the unit sit for 30 sec. to return to the original display.

### DIP Switch Settings

Disconnect the electrical power to the water heater before adjusting the DIP Switches.

The following settings can be adjusted using the DIP Switches:

- 1. To set up with the common vent system, SW 1 needs to be turned on.\*
- 2. By using SW 2 and 3, it can adapt to the setting of the exhaust type.\*\*
- 3. By using SW 5 and 6, adjustments can be made for use at high elevation.
- 4. By using SW 7 and 8, adjustments can be made for extended vent lengths. Refer to the "Setting list for DIP Switches" table for details

## пппп 12345678

[DIP Switches]

r off ON



\* Refer to the Installation Manual of common vent system for detail information.

\*\* DV : Direct Vent, OD : Outdoor (using VC-6), SV : Single Vent (using SV Conversion Kit), EZTR : 2" PP Flexible Pipe (using EZ2-CK)

# Adjusting Gas Valve Offset Pressure

Use the following procedure to adjust the gas valve offset pressure:

- 1.Shut off the main gas supply valve.
- 2 When the gas valve offset pressure is adjusted, remove the front cover.
- Because it is not possible to adjust the gas valve offset pressure with the front cover attached.
- 3. Remove the 9/32" hex head/Philips screw from the Gas Supply Pressure port on the Inlet Gas Connection
- and connect the manometer or pressure gauge using a silicon tube.
- 4.Loosen the screw of Offset Pressure Port on the gas valve and connect the manometer or pressure gauge using a silicon tube. For dual port manometer, use the positive pressure side.
- 5. Open the gas supply valve and operate the unit.
- 6.Press and hold both the "Mode" and "Minimum" buttons on the Circuit Board simultaneously for more than 3 seconds.
- After releasing your fingers, the low fire condition will last 30 minutes. 7.If gas valve offset pressure adjustment needed, remove the cap of gas valve, and then adjust the gas offset pressure by turning the set screw no more than 1/8 turn.
- 8.After offset pressure adjustment, do not forgot to tighten the 9/32" hex head/Philips screw to the Gas Supply Pressure Port. To return to the normal operation, press and hold the "Mode" button for more than 3 seconds.

Gas Offse	t Value							
Gas Type	Supply Pressure (inch H <sub>2</sub> O)	Offset (inch H <sub>2</sub> O)						
NG	7.9	-0.02						
LP 11.0 -0.02								

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### Gas Supply Pressure Port

Gas offset pressure values are subject to change without prior notice. Check the latest burner specification table.





Cap and Set Screw

Offset Pressure Port

Torx T15

Torx T15





### Maintenance Monitor List

Data No.	Item	Data Display Reading Multiplier	X Multiplier)	Minimum Value for Indication	Remarks
03	Total Plug-in Time	X 100	hour	100 hour	Disp. Range [000] - [1310]
04	Total Combustion Time	X 1	hour	1 hour	Disp. Range [000] - [999]
05	Total Combustion Time	X 1000	hour	1000 hour	Disp. Range [000] - [065]
07	Number of Ignition Times	X 10	time	10 times	Disp. Range [000] - [999]
08	Number of Ignition Times	X 10000	time	10000 times	Disp. Range [000] - [065]
10	Fan Rotational Frequency	X 10	rpm	10 rpm	
11	Service Reminder Hours Accumulated(1)	X 1	hour	1 hour	Disp. Range [000] - [999]
12	Service Reminder Hours Accumulated(1)	X 1000	hour	1000 hour	Disp. Range [000] - [065]
		X 0.1	gal/min	0.1 gal/min	
14	Total Flow Rate	X 0.1	L/min	0.1L/min	
18	Output (%)	X 1	%	1 %	
20	Calculated Fan Speed	X 10	rpm	10 rpm	
21	Service Reminder Hours Accumulated(2)	X 10	hour	1 hour	Disp. Range [000] - [999]
22	Service Reminder Hours Accumulated(2)	X 1000	hour	1000 hour	Disp. Range [000] - [065]
22		X 1000	noui	1000 11001	
29	Reason why the unit does not run.	-	_		<ul> <li>[001]: Water inlet temperature is too high         <ul> <li>If possible decrease water inlet temperature</li> <li>[002]: Calculated water outlet temperature is too hige</li> <li>If possible increase flow rate</li> <li>[004]: Inlet and Outlet temperature are reversed</li> <li>→ Check the pipes and re-install it correctly</li> </ul> </li> </ul>
	Thermistor-Cold Water	X 1	°F	1°F	
30	Detection Temperature	X 0.1	°C	0.5°C	
	Thermistor-Hot Water	X 1	°F	1°F	
31	Detection Temperature	X 0.1	°C	0.5°C	
	Thermistor-Primary Heat Exchanger	X 1	°F	1°F	
32	Outlet Detection Temperature	X 0.1	°C	0.5°C	
		X 1	°F	1°F	
33	Thermistor-Primary Heat Exchanger Inlet Detection Temperature	X 1	°C	1°C	
	Thermistor-Exhaust	X 1	°F	1°F	
36	Detection Temperature	X 1	°C	1°C	
	Thermistor-Air	X 1	°F	1°F	Disp. Range [014] - [050]
38	Detection Temperature	X 1	°C	1°C	Disp. Range [-10] - [010]
50	FF NoPrimary Heat exchanger	X 0.1	C	0.1	Disp. (Kange [-10] - [010]
	FF+FB NoPrimary Heat exchanger	X 0.1			
51				0.1	
52	Output-Primary Heat exchanger	X 0.1		0.1	
53	Output-Total	X 0.1		0.1	
60	Position of Water Servo-Main	X 2	Step		[000](open) - [1700](closed)
62	Position of Water Servo-Bypass	X 2	Step		[000](open) - [1700](closed)
78	Flame Lifting Detection	—		_	OFF [0-0], ON [0-1]
80	Remaining Time of Scale Flushing	X 1	minute	1 minute	[000] - [060]
82	Number of Scale Flushing Times	X 1	time	1 times	[000] - [255]
87	Circuit Board ID1: Product 1	[1:xy]			A=101,B=102,C=103,· · · ,Z=126
88	Circuit Board ID2: Product 2	[2:xy]			A=201,B=202,C=203,· · · ,Z=226
89	Circuit Board ID3: Version	[3:xy]			A=301,B=302,C=303,· · · ,Z=326
91	Error Code History 1	Most Recent E	Error Code		
92	Error Code History 2	Next Most Recen	nt Error Code		
93	Error Code History 3	Next Most Recent Error Code Next Most Recent Error Code Next Most Recent Error Code			If the same error code is repeated,
94	Error Code History 4				it will appear in the history list
95	Error Code History 5	Next Most Recen			twice. If it is repeated more than
96	Error Code History 6	Next Most Recent Error Code			twice, it will only appear twice.
97	Error Code History 7	Next Most Recer			-
51	Error Code History 8	Next Most Recer			-

\*1 When Remote Controller is in °F/Gallons mode.

\*2 When Remote Controller is in °C/Liters mode